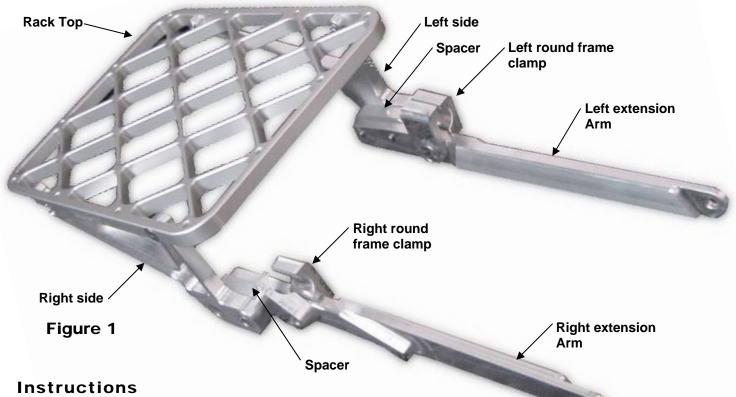


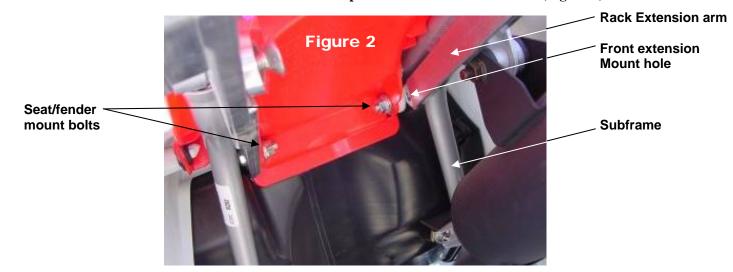
Pro Moto Billet 11461 Lone Star Rd Nampa Id 83651

INSTRUCTIONS: 03-09 HONDA CRF150F/230F (PMB-01-1200)



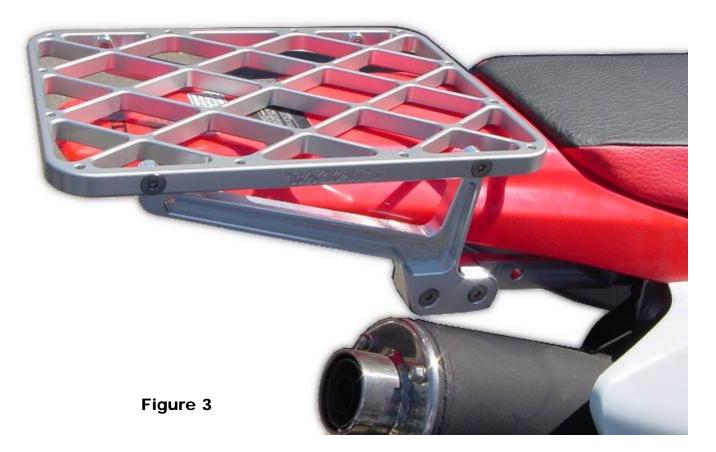
NOTE: We recommend using a removable thread-lock such as Loctite® on all bolts.

- 1. Remove the left and right side panels.
- 2. Remove the 2 seat/fender bolts. (Figure 2)
- 3. Attach loosely the rack sides to the rack top using the 6x16mm flat head bolts.
- 4. Attach loosely the left and right extension arms to rack sides using 1 spacer and two 6 x35mm flat head bolts per side.
 - NOTE: Bolts should be installed from outside to inside (Bolt head facing out).
- 5. Install the outer threaded section of the round clamp between the fender and the rear subframe rail.
- 6. Starting at the rear of the fender, slide the rack into place so that the extension arms are on the inside of the subframe and the front extension mount holes line up with seat/fender mount bolt. (Figure 2)



- 7. Loosely re-install the seat mounting bolts using thread locking agent.
- 8. Install the inner portion of the round clamps using the 8x35mm flat head bolts. NOTE: Bolts should be installed from inside to outside (Bolt head facing in).
- 9. Verify all bolts have thread locking agent and tighten as required.
- **10. Re-install the plastic side panels**
- 11. Finished installation should like Figure 3.

NOTE: Periodically check bolts for tightness.



CAUTION: As with all racks on dirt bikes, excess amounts of weight should not placed on them. Excess weight can damage the rear subframe of the motorcycle.

Parts List:

- 1-Top 2-Sides
- 2-Extension arms
- 2- Round clamps [marked (L) left and (R) right]
- 2-Rectangular spacers
- 4-6x35mm FH
- 2-8x35mm FH
- 4-6x16mm FH

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