

Instructions: PMB-01-6200

NOTE: We recommend using a removable thread locking agent on all bolts.

- 1. The installation of this rack requires drilling holes in your stock fender. This is most easily accomplished with a 5/8" diameter hole saw. If you do not have a hole saw or do not feel comfortable drilling holes in your fender, have the rack installed by your dealer.
- 2. Using a ¼ drill bit, drill four pilot holes from under the fender using the stock bracket under the fender as a guide.
- 3. From the top of the fender, use a 5/8 diameter hole saw to cut the 5/8" diameter holes for the spacers. Use the pilot holes for alignment. These holes are somewhat tricky to cut. Make sure the drill is perpendicular to the stock mounting bracket before drilling.
- 4. Install the rack spacers into the holes to verify alignment.
- 5. Place the rack on the bike with the spacers between the rack and the rear fender.
- 6. Loosely install the rack using the four 6x70mm flat head bolts.
- 7. Tighten the rack top.
- 8. If desired, you can apply clear silicone between the spacers and fender to prevent water and mud from migrating up around the spacers during wet riding conditions.
- 9. Make sure that all bolts are tight, and enjoy your new Pro Moto Billet rack. Periodically check the mounting bolts to make sure they are tight.

<u>CAUTION:</u> As with all racks on motorcycles, they should not have excess amounts of weight put on them. Excess weight can damage the rear sub-frame of the motorcycle.

Parts List:

1-Top

4-6x70 FH

4-8x16x44 Spacers

4-M6 Nylock

4-M6 Flat Washers

See our entire product line at promotobillet.com



