



Instructions: PMB-01-2101

Parts List: (1) spark arrestor base (1) nozzle (3) M6 bolts (9) self-tapping screws

Tools that you will need during the installation:

Drill	Allen wrenches	15/64" & 3/16" drill bit	Silicone sealant
Hammer	Center punch	Hacksaw	

NOTE: If you do not have these tools, have your dealer install the spark arrestor for you.

Installation Instructions:

1. Using a 15/64" drill bit, drill out the existing rivets holding the stock end cap in place; make sure to remove the head of the rivet. Use a small grinder if necessary to help in removing the rivet head, be very careful not to touch the muffler canister with the drill or grinder!
2. Use a center punch or similar device and a hammer; push the rivets through the hole and out of the stock end cap.
3. Remove the stock end cap, if you are having problems removing the stock cap, using a heat gun on the canister sleeve may make this easier.
4. You must apply silicone sealant to the stepped portion of the new spark arrestor base to help reduce vibration!
5. Install the new spark arrestor base; make sure that the base is pushed up tight to the muffler. Clean up excess silicone sealant.
6. Install one self-tapping screw at a time by drilling a 3/16" hole at each rivet hole location. Each time you drill a hole and install a self-tapping screw, make sure that the base is pushed up tight to the muffler. **We recommend using lubricant for the self-tapping screws.**
7. Clean up excess silicone sealant.
8. Insert the spark arrestor screen. Install the cone nozzle with three M6 bolts.

CAUTION:

You must check the condition of the spark arrestor often! Your spark arrestor will not function properly if there are holes in the screen!

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