

ENDO'STM

SPARK ARRESTORS

Thank you for purchasing the Pro Moto Billet Performance insert!

Instructions: (PMB-01-2500)

NOTE: Use a high temperature thread locking compound on all fasteners.

1. Remove the entire muffler from the bike.
ATTENTION: For proper installation it is important that you remove the muffler completely from the motorcycle before attempting to install the performance insert.
2. Remove the stock end cap.
3. With the stock end cap removed, next unbolt the stock insert.
4. Remove the stock insert from the muffler, leaving the stock compression gasket in place.
5. Slide the new cone style spark arrestor screen into place on top of the compression gasket with the tip pointed into the canister. **Figure 1**
6. Install the new PMB insert using the factory 6x10 socket head bolts and snug them up. **Figure 2**
NOTE: Make sure that the gasket and screen are lined up and in place before tightening the bolts down.
7. Reinstall the factory end cap and check the alignment of the new insert in the end cap. If necessary, remove the end cap and move the insert in the canister to center it within the hole on the end cap.
8. Once the insert is properly aligned, tighten the bolts completely.
9. Reinstall the factory end cap with the original bolts. Be sure to tighten all bolts before finishing.
10. Clean the canister with contact cleaner or alcohol and apply the included USFS approved decal to the can.

With the installation complete, the muffler end should look like the one in **Figure 3**.



Figure 3



Figure 1



Figure 2

Check out our Spark Arrestor End caps, Billet Cargo Racks, Shark fins and other billet accessories at...

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