

Thank you for purchasing the Pro Moto Billet Spark Arrestor End Cap. We are sure that you will be pleased with your purchase. If you have any questions during the installation of your end cap, please feel free to give us a call.

## Installation Instructions 2005-06 Suzuki RM-Z450 Spark Arrestor End Cap (not '07)

Tools that you will need during the installation:

Allen wrenches Silicone sealant Razor Knife

## **NOTE:** If you do not have these tools, have your dealer install the end cap for you.

## Installation Instructions:

- 1. Remove the four bolts holding the stock end cap in place.
- 2. Using a sharp knife cut the silicone around the perimeter of the stock end cap. This will make removal easier.
- 3. Pull the stock end cap out of the muffler. If you are having problems removing the stock cap, using a heat gun on the canister sleeve may on the canister sleeve may make this easier.
- 4. Smear a small amount of high temperature silicone sealant to the stepped portion of the new PMB end cap.
- 5. Install the new end cap receiver.
- Make sure that the receiver is pushed up tight to the muffler.
- 6. Install the four stock bolts into the end cap, we recommend using a thread locking compound on the bolts. Make sure that the end cap is pushed up tight to the muffler. Tighten the four bolts.
- 7. Clean up excess silicone sealant.
- 8. Insert the spark arrestor screen and check for clearance with the inner core. Install the turndown nozzle with four M6 X 1 bolts.

## CAUTION:

You must check the condition of the spark arrestor often! Your spark arrestor will not function properly if there are holes in the screen! Questions? Pro Moto Billet 11461 Lone Star Rd. Nampa, ID 83651 208-466-4762 sales@promotobillet.com

