

Instructions: PMB-01-4104

Parts List: (1) spark arrestor base, (1) nozzle, (3) M6 bolts, (4) self-tapping screws, (1) screen

Tools that you will need during the installation:

Allen wrenches Silicone sealant Razor Knife 13/64" drill bit

NOTE: If you do not have these tools, have your dealer install the spark arrestor for you.



Installation Instructions:

1. Using a 13/64" drill bit, drill out the existing rivets holding the stock end cap in place; make sure to remove the head of the rivet.
2. Use a center punch or similar device and a hammer; push the rivets through the hole and out of the stock end cap.
3. Using a sharp knife cut the silicone around the perimeter of the stock end cap. This will make removal easier.
4. Pull the stock end cap out of the muffler. If you are having problems removing the stock cap, using a heat gun on the canister sleeve may make this easier.
5. Using a 13/64" drill bit, drill a pilot hole at each stock bolt location.
6. Smear a small amount of high temperature silicone sealant to the stepped portion of the new spark arrestor base.
7. Install the new spark arrestor base. Make sure that the base is pushed up tight to the muffler.
8. Install 1 self-tapping screw at a time by drilling a 13/64" hole at each stock bolt location into the base, we recommend using a thread locking compound. Make sure that the base is pushed up tight to the muffler.
We recommend using lubricant for the self-tapping screws.
9. Clean up excess silicone sealant.
10. Insert the spark arrestor screen and check for clearance with the inner core. Install the turndown nozzle with three M6 bolts.

CAUTION:

You must check the condition of the spark arrestor often!
Your spark arrestor will not function properly if there are holes in the screen!

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