



Instructions: PMB-01-5102

Parts List: (1) spark arrestor base, (1) nozzle, (3) M6 bolts, (8) self-tapping screws, (1) screen

Tools that you will need during the installation:

Drill	Hammer	13/64" drill bit
Silicone sealant	Flat screwdriver	
Center punch	Allen Wrenches	

If you do not have these tools, have your dealer install the spark arrestor for you.



Installation Instructions:

1. Using a 13/64" drill bit, drill out the existing rivets holding the stock end cap in place; make sure to remove the head of the rivet.
2. Use a center punch or similar device and a hammer; push the rivets through the hole and out of the stock end cap.
3. Pull the stock end cap out of the muffler. If you are having problems removing the stock cap, using a heat gun on the canister sleeve may make this easier. If there is packing inside the old end cap move it to the new spark arrestor base.
4. Remove all pieces of the old rivets from the packing material inside of the muffler canister.
5. Smear a small amount of silicone sealant to the stepped portion of the new spark arrestor base.
6. Install the new spark arrestor base; make sure that the base is pushed up tight to the muffler.
7. Install one self-tapping screw at a time by drilling a 13/64" hole at each rivet location. Each time you drill a hole and install a self-tapping screw make sure that the base is pushed up tight to the muffler.
We recommend using lubricant for the self-tapping screws.
8. Clean up excess silicone sealant.
9. Insert the spark arrestor screen and then the nozzle.
10. You must clean and inspect the screen often. We recommend inspecting it every time you clean your air filter or change your oil.

CAUTION:

You must check the condition of the spark arrestor often!
Your spark arrestor will not function properly if there are holes in the screen!

See our entire product line at promotobillet.com



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