

## Instructions- PMB-01-7101

Thank you for your purchase! We are confident that you will be pleased with the quality of product.

### Part List:

1-Spark Arrestor Base  
 1-Nozzle  
 1-Screen  
 3- M6 Bolts  
 8-Self-tapping Screws

### Tool List:

Drill  
 Flathead Screwdriver  
 Hammer  
 Center Punch  
 9/64" drill bit  
 High-temp silicone sealant  
 Ruber mallet

**Note:** Read the instructions carefully before starting the installation. If you do not have all the required tools or are not comfortable performing the work involved, have your dealer install the spark arrestor for you.

### To Install your new spark arrestor

Figure: 1



Figure: 2



Figure: 3



Figure: 4



1. Remove exhaust pipe from the bike and clamp the mounting tab securely in a vise. place something between the vise jaws and the mount to prevent any marring of the aluminum mount.
2. Use a 9/64 drill bit to drill out the rivets holding the end cap to the outer canister.
3. Use a flathead screwdriver or pipe in the end cap, to pry the end cap off. Figure 1 and 2
4. Using a rubber mallet install PMB-01-7101 in to canister. make sure spark base is flush to canister, and inner for is captured by spark base. see figures 3
5. Apply a small amount of silicone sealant to the stepped portion of the spark arrestor base
6. Install one self-tapping screw at a time by drilling a 13/64" hole at each rivet location. Each time you drill a hole and install a self-tapping screw make sure the base is pushe up tight to the muffler. **We recommend using lubricant for the self-tapping screws**
7. Clean up excess silicon sealant.
8. Insert the spark arrestor screen and then end cap, use M6 bolts to tighten Figure 4
9. You must clean and inspect the screen often, We recommend inspecting it every time you clean your air filter or change your oil.