

ITEM #	PART #	DESCRIPTION	QTY
1	70-2825	BOLT M8x25 SOCKET S/S	4
2	LK-CL232_revB	Handlebar Top Clamp	2
3	LK-CL214_revE	Handlebar Clamp: M10x1.5 Centered	2
4	LK-PL162_revA	STABILIZER UNDERBAR MOUNT PLATE	1
5	VA1-12.9-M10-1.5-80	M10x80 Socket Head Cap Screw	2
6	LK-PL163_revA	STABILIZER FRAME BRACKET	1
7	VC1-10,9-M5-0,8-25-BLZ	M5 bolt, 25mm long (1")	1
8	LK-PL164_revA	STABILIZER TRANSFER ARM	1
9	LOCTITE2	LOCTITE RED	1
10	IPR-40	FIVE-POINT TAMPER-RESISTANT TORX-PLUS BIT	1

1. Place bike on center stand on level solid ground.

2. **A small amount of semi-permanent thread locking fluid (Blue Loctite #243 or equivalent) should be applied to all fasteners included with the Underbar Kit. After a short ride, check that all bolts are still tight.**

3. Cover the dash area with a soft cloth or towel in order to protect it from being scratched during the installation.

4. Remove the seat, center cowl and ignition covers that cover the ignition switch, battery and air filter. Unplug the wire connected to the ignition cover.

5. Remove the handlebars and set them on the towel from step 3. (Figure 1)

6. Remove the stock handlebar risers. Leave the rubber bushings and metal sleeves in the triple clamp. The washers above and below the rubber bushings will be reused in the same locations.

7. Remove the two bolts that attach the ignition switch. Install the Frame Bracket (item 6) on top of the ignition switch. Reinstall the two ignition bolts but do not tighten yet. A tamper resistant bit is included for one of the bolts (Item 10). (Figure 2)

8. Install the two lower cupped washers on the two M8 bolts (item 5). Install the two M8 bolts and washer into the triple clamp coming up from the bottom; install the two upper washers onto the two M8 bolts. Install the Underbar Mount Plate (item 4) onto the two M8 bolts. Threads on the two Handlebar Risers (item 3) onto the two M8 bolts, the risers are reversible giving you two possible handlebar positions. (Figure 3)

9. Install the Transfer Arm (item 8) onto the Stabilizer using the M5 bolt (item 7). Torque the M5 bolt to 8 ft-lbs (11 Nm). (Figure 4)

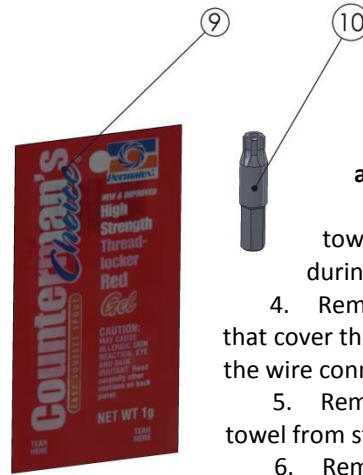
10. Install the Stabilizer using the two M6 bolts supplied with the Stabilizer. Then tighten the two ignition switch bolts. (Figure 5)

11. Install the handlebars using the two Top Clamps (item 2) and four M8 bolts (item 1).

12. Using a Dremel tool, file, or very sharp knife (We had the best results with the Dremel tool). Carefully trim the lower ignition switch cover to allow it to fit over the Frame Bracket (item 6) and bolts. In Figure 6 the white shows the general area to be removed. Figure 7 shows the finished trimmed cover. Trim until it fits properly.

13. Reinstall the lower plastic ignition cover, reinstall the center cowl, plug in the wire and reinstall the upper ignition cover. Reinstall the seat.

14. The installation is now complete! (Figure 8)



Thank you for purchasing a Fastway Steering Stabilizer. If you have any questions feel free to give us a call toll free at 866-466-4762 or email sales@promotobillet.com

